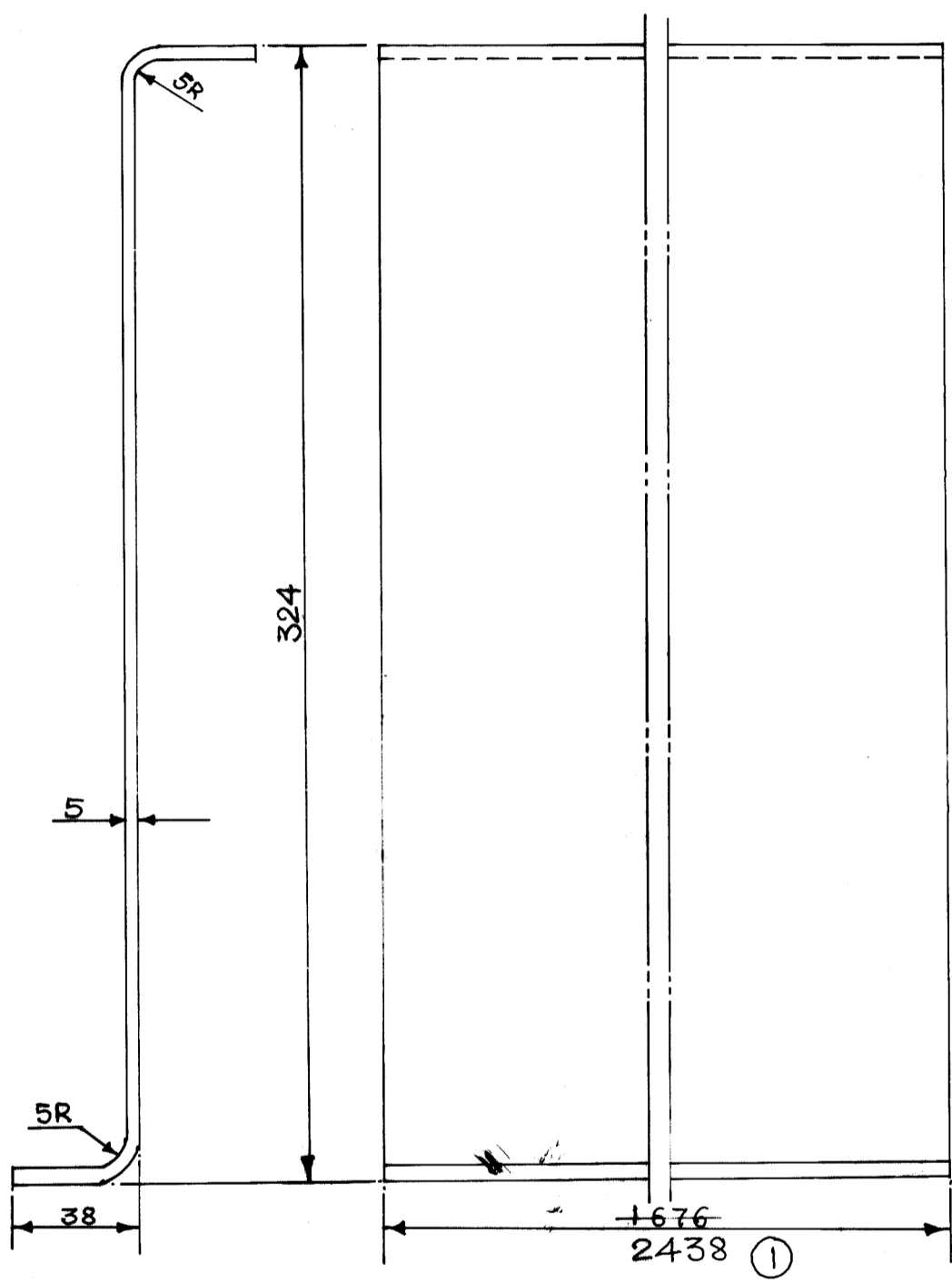


DATE	ALT. NO.	DESCRIPTION	C.D.
25.6.74	①	DIMENSION CHANGED FROM 1676 mm TO 2438 mm WIDE SS/MR/LLH'S LETTER NO. 46 MR/74 DATED 20-6-74	Sd/- 25.6.74
4.11.82	②	MATERIAL CHANGED WIDE CME/CCC'S LET. NO. MC/630/X DT. 24-10-81 (SN390 F LD27/1 Pt IV)	Sd/-
27.4.15	③	PHOSPHATING ADDED WIDE PE'S INSTRUCTION ON WMCC'S LT. NO. LRC/84/PL. XIV DT. 7.4.15 (AT LD-33/PL. XX).	<i>PE/LLH</i>
29.7.16	④	ANTICORROSIVE PAINTING ADDED WIDE NOTE NO. 1. AS PER PE/LLH'S LT. NO. PN/DRG/101 DT. 20.4.16.	<i>PE/LLH</i>

REF: DRG: No.
SAMPLE
(T-1-1-709)



NOTE :-
① AFTER HOT PHOSPHATING APPLY TWO COATS OF RED OXIDE ZINC CHROMATE PRIMER TO IS: 2074/92 TO A DFT OF MINIMUM 35 MICRONS.
④

③ FINISH: HOT PHOSPHATING.

②

STEEL TO IRSM-41, GRADE-1.

FOR ICF COACHES.

OK. ALT. ② R. Das 31/1/14

NAME	T.N. Dass	T.N. Dass.	Sd/-	Sd/-	Ebl.	STEEL St-42we	IS-2062		
DATE	12-02-66	13-12-66	27-12-66	29-12-66					
BY	D/M	TCR	CKR	CD	CLASS	MATERIAL	SPECFN:		
ER C & W DRAWING OFFICE LLH		Sd/- fd. C.M.E		LONGITUDE SIDE				UF/M-327	
				TITLE				PART NUMBER	